

# Universal Jointing Consortium

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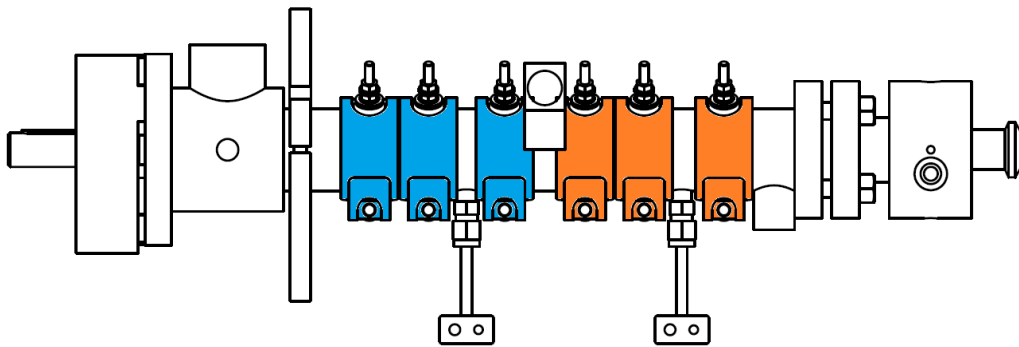
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### *C-SAMs Extruder Band Heater Replacement*

The C-SAMs Extruder is heated by Band Heaters (Part # P15SS0167) configured in two zones, Loop 5 and Loop 6. In the figure below these are marked in different colors.

If for any reason one or more of the band heaters in either group require replacement, then the complete set of three heaters in that Zone will need to be replaced. If not, the extruder heating may not perform in the way in which the system was designed or qualified.



Replacement heaters are found in the Spares Kit 15C or A24Ce, as applicable. For replacement Band Heaters please contact any UJC member using the contact details below.

**Note:** This UJC Bulletin 078 Issue 2 corrects a part number error shown in Issue 1.

If you have any queries concerning these changes, please contact the UJ Consortium Co-ordinator.

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