

Universal Jointing Consortium

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Radiographic Inspection Parameters

The UJC would like to notify customers of a global change in all cable to cable radiographic profiles in UJCM011, where the minimum wall thickness has been reduced from 8.6mm to 8.2mm. Although tests have demonstrated that a wall thickness of 7.7mm meets the appropriate qualification test criteria, a wall thickness of 8.6mm should be achieved if the joint has been assembled correctly and the moulding carried out to UJCM034. If wall thicknesses of 8.2mm and below are observed, customers are advised to investigate the causes. These could be that ferrules have not been assembled and pressed correctly or the joint placed in the mould incorrectly without adequate support of the cables on either side of the mould. The new profiles will be published in UJCM011 in the December 2007 Explorer.

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