

# Universal Jointing Consortium

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### *Introduction of the UJ & UQJ Thread Kit Æ KIT253AA*

The UJ Consortium would like to announce the introduction of the UJ & UQJ Thread Kit, KIT253AA

Extract from UJCM001:

Checking of Piece Parts: Prior to fitting piece parts on to the cable, it is advised that all threads and mating parts are pre-assembled to check compatibility+

The following shall be added to UJCM001 from June 2010:

**Sherardised UJ & UQJ Armour Sleeves, Cap Nuts & Wedges:** Should the thread form become damaged through handling then a 2.0mm pitch Thread File can be used. For the fixing holes use an M5, M6 or M8 Tap as appropriate.

**UJ Ferrules:** For checking of the ferrule thread the below table gives details of the thread tap size for each cable type using the ferrule and ferrule insert design.

For convenience the UJC provides a kit containing all the requisite tooling in KIT253AA.

Cable Type	Tap Size
ASN NL	M18 x 1.5mm (LH)
ASN OALC-2, OALC-6, URC-3, URC-4	M16 x 1.5mm
ASN OALC-4, OALC-5, OALC-7, URC-2,	M10 x 1.5mm
ASN S280	M18 x 1.5mm
GPT F7	M16 x 2.0mm (LH)
KCS OS SS	M12 x 1.5mm
KCS OS, OS TUBE, OS LAP, OS HT,	M14 x 1.5mm
Nexans ROC-2	M16 x 1.5mm
NSW R	M16 x 2.0mm
OCC SC-100, SC-300	M14 x 1.5mm
Pirelli 14mm, Pirelli 18.5mm	M16 x 1.5mm
Tyco SL125	M14 x 2.0mm
Tyco SL21E	M14 x 1.5mm
ZTT SOFC S17	M10 x 1.5mm

For further information regarding this Bulletin please contact the UJC Coordinator.

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