
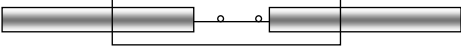
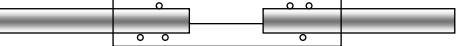
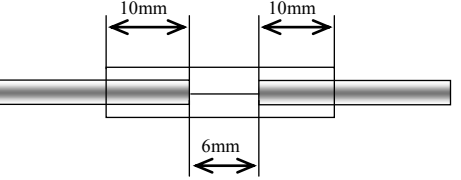


**ATTENTION TO THE FIBER SPLICED PORTION**

Responding to operational feedback where fiber breaks were identified within the fiber encapsulation, UJCM065 Fiber Splicing Procedure will be updated to include additional inspection steps as follows.

Inspection Item	Requirement
Discharge time	2 times or less
Eccentricity of fiber core after spliced	Not more than 1/3
Bending of bare fiber	Free from bending 
Bubble on the bare fiber	No bubble on fiber 
Dent of cladding	Free from dent
Tensile strength test	More than 4.4N Check the value on the splicer screen print
Bubble, foreign article	Any bubble or inclusion on the coating shall be not more than 0.2 mm. 
Fiber break	Free from fiber break
Twist of fiber	Not more than 90 degrees Check by inspecting the twist caution mark
1 - Heatshrink engagement length over fiber coating 2 - Distance between fiber coating's ends	Engagement length: 10mm or more Distance: Typically 6mm 

If you have any queries concerning these changes, please contact the UJ Consortium Co-ordinator.

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