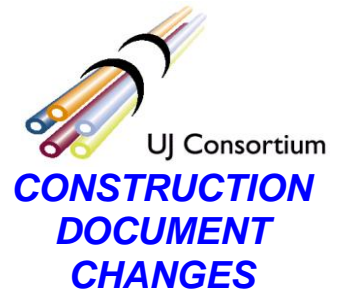


Universal Jointing Consortium

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SL21L, SL17E, SL17L AND SL17-A1 CABLE FERRULE PRESSING

For immediate implementation, the following shall apply to the pressing process for SL21L, SL17E, SL17L and SL17-A1 cables. Where SL cables are assembled using the 20T Press (BD 010 G01) use the following settings:

Ferrule Body, Plug and Jacket

SL17-A1 UJ Ferrule Body (P17SS0633) Plug (P97SS0720) and Jacket (P97SS0721)
Pressure shall be 5750 +/- 100 psi rather than 6595 psi as stated in UJCM 003/2 issue 22

Copper Cone and Ferrule Body

SL21L Cable - Copper Cone (P99SS1242) and Ferrule Body (P99SS0714)
The pressure shall be 1000 +/- 100 psi rather than 2520 psi as stated in UJCM 003/3 issue 20

SL17E, SL17L Cables - Copper Cone (P99SS1185) and Ferrule Body (P99SS0715)
Pressure shall be 1000 +/- 100 psi rather than 2520 psi as stated in UJCM 003/2 issue 22

SL17-A1 Cable - Copper Cone (P04SS0254) and Ferrule Body (P17SS0633)
Pressure shall be 1000 +/- 100 psi rather than 2520 psi as stated in UJCM 003/2 issue 22

UJCM003/2 Issue 23 and UJCM003/3 Issue 21 are, at the publication date of this bulletin, the latest issues of these documents. They will be published in the June 2019 UJ Explorer issue. In the meantime, these instructions are to be applied with immediate effect.

If you require a copy of the updated construction document, please contact the UJC Coordinator using the details below.

If you have any queries concerning these changes, please contact the UJ Consortium Co-ordinator.

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